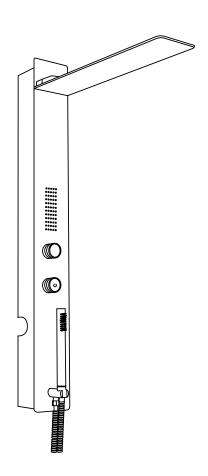
Miloo Digital Shower



Installation Guide

Safety Information

Please read carefully...

- ✓ This product must be installed by a qualified and competent person in accordance with all relevant water supply regulations.
- ✓ All showers requiring an electrical connection must be installed by a qualified person following the latest version of BS7671 (Wiring Regulations) and certified to current building regulations.
- ✓ Before any electrical connections are made, the electricity supply must be turned off. Any electrical installation must be carried out only by a qualified person.
- This product is not intended for use by persons (including children) with reduced capabilities unless they are supervised or understand the instructions for the safe use of this product.
- ✓ The shower must be not used with a hot water supply temperature over 75c.
- ✓ Hot and cold water should be balanced and set at a pressure of at least 1 bar minimum.
- ✓ The processor is supplied factory pre-set at a maximum temperature of 38c. The maximum temperature can be calibrated to be higher.
- ✓ This product is suitable for domestic use.

Installation Information

Processor

- ✓ The units need a constant supply of water at a stable temperature delivered at 1 bar of pressure or more. Other water using products on the system should not significantly affect either the temperature or flow. If a pump is used to boost pressure in a Gravity fed system it should be installed on the supply side of the Processor and Diverter. Ensure that all instructions are followed for a successful installation.
- Important: The processor must be installed in a location that is safely accessible for servicing and maintenance purpose.
- This processor must not be installed in situations where either the ambient temperature is likely to exceed 40c or where freezing may occur.

Cables

- Cables which are chased into the wall must be protected by a conduit or sheathing to allow removal for service or maintenance.
- ✓ Surface mounted cables should be protected by a conduit, even in a loft, where there may be a risk of damage from vermin.
- ✔ Please check for hidden pipes or cables before drilling any holes.

Safety Information

Pipework

- ✓ Long pipe runs, on both inlet and outlet, will reduce the flow rate at the shower head, 22mm pipe should be used for supply and reduce down to 15mm as close to the processor as possible to reduce pressure losses and help maintain flow rate. To optimize performance minimize the number of elbows used.
- ✓ Install isolating valves on the supply pipes to enable easy maintenance.
- All copper pipework must be cross-bonded and connected to an earth point.
- ✔ Before connecting pipework to the valves, flush for at least 5 minutes to ensure that any debris is washed out.

Specifications

Electrical Parameters

Input Supply Voltage: AC110V-230V 50Hz-60Hz

Supply voltage of control panel, processor and diveter: DC12V

Maximum load: 18W

Water Pressures

Inlet cold water static pressure: 1bar-10bar Inlet cold water dynamic pressure: 1bar-5bar Inlet hot water static pressure: 1bar-10bar Inlet hot water dynamic pressure: 1bar-5bar Outlet water flow rate @ 3 bar: 25L/min

Temperatures

Maximum Temperature (FACTORY PRESET) : **38oC**Maximum Temperature (SETTING RANGE) : **25oC-45oC**Minimum Temperature : **25oC, Full cold water selectable**

High Temperature Protection: 49oC

Temperature Stability: +/- 1oC at recommended supply conditions

Hot water range : 55-75oC

Cold water range : 5-25oC

Ambient temperature : 5-40oC

Humidity : 95% non-condensing

Times

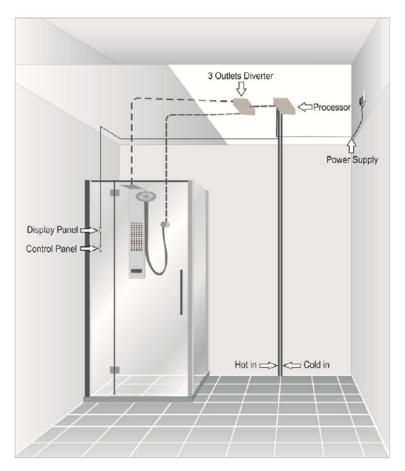
Power off water protection time : ≤3s

Cold water supply failure protection : ≤2.5s

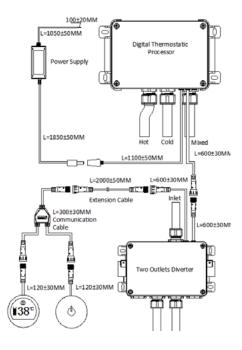
IP RATING: IPX4

General Installation Schematic

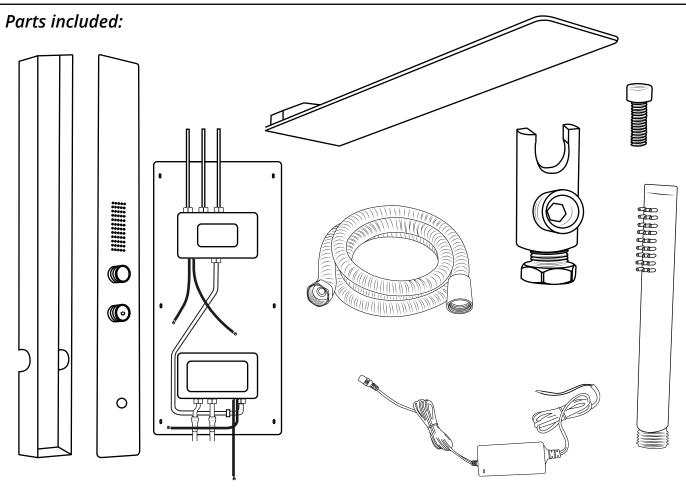
IMPORTANT: Do not seal the processor in the wall, you must leave a method of easy access for maintenance purposes.



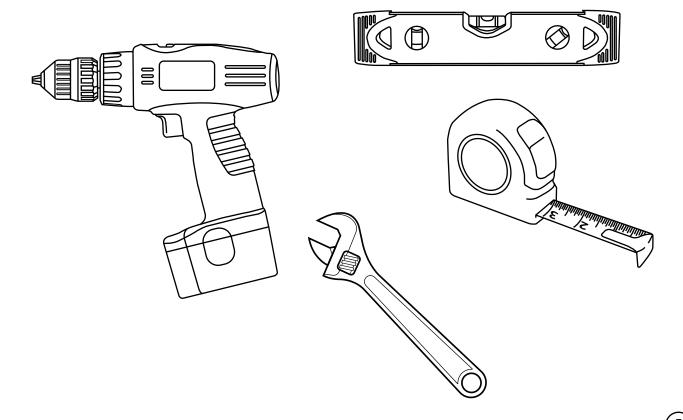
System Connection Schematic

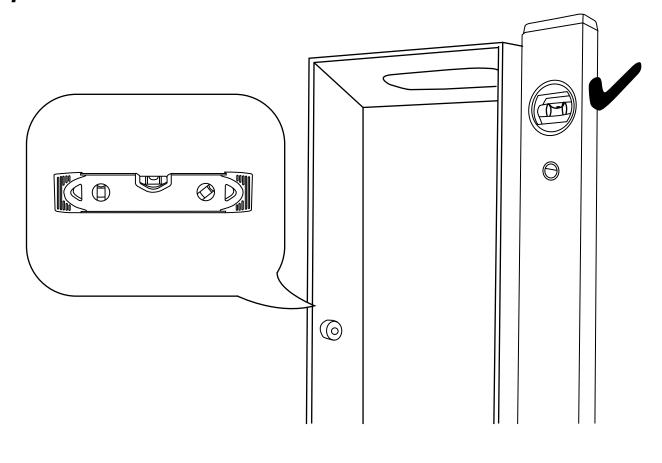


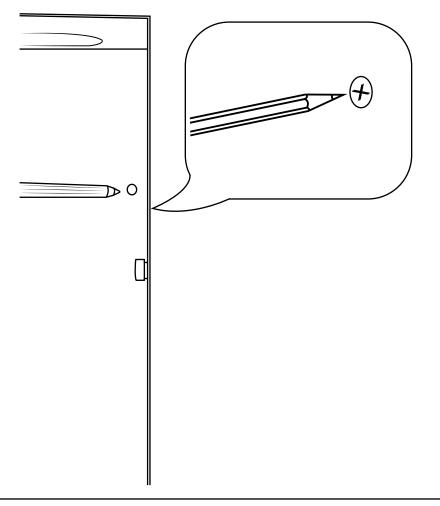
Installation

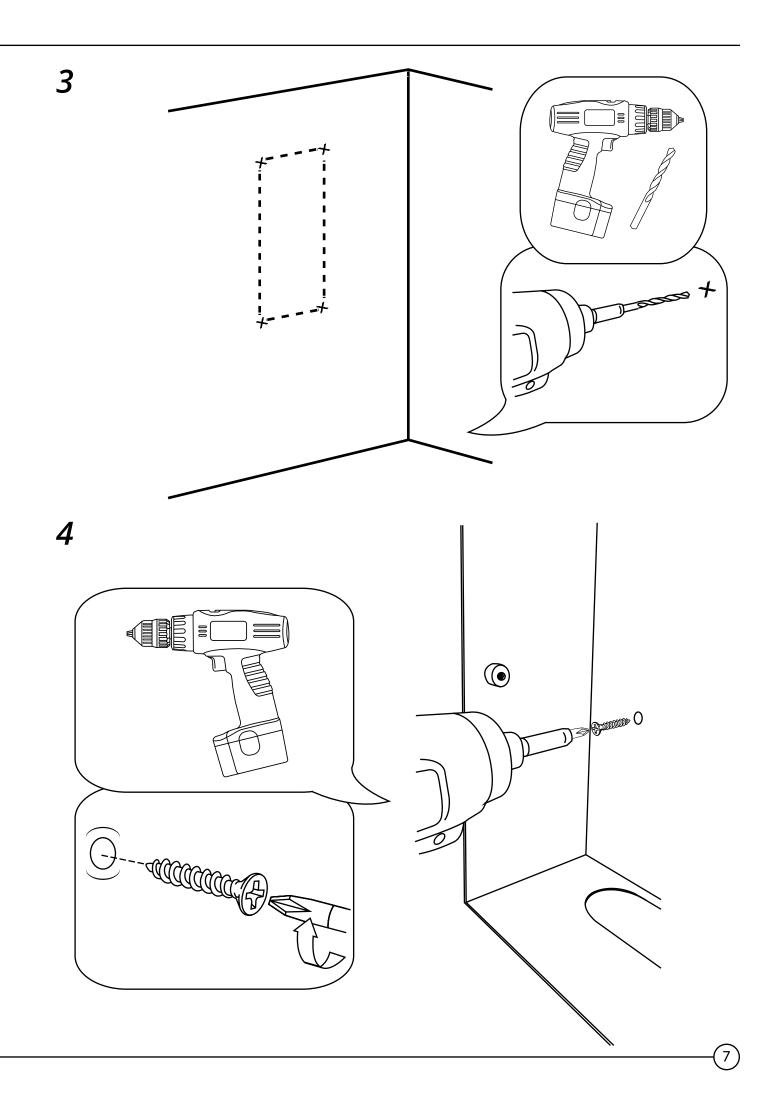


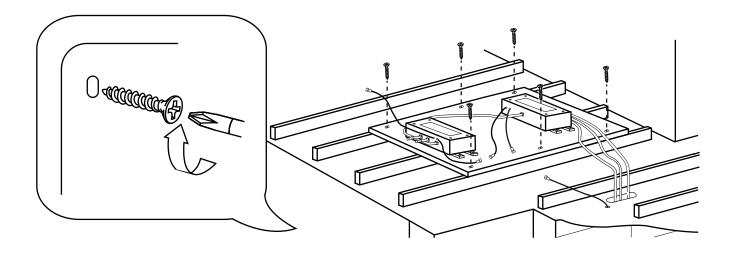
Tools required for installing:

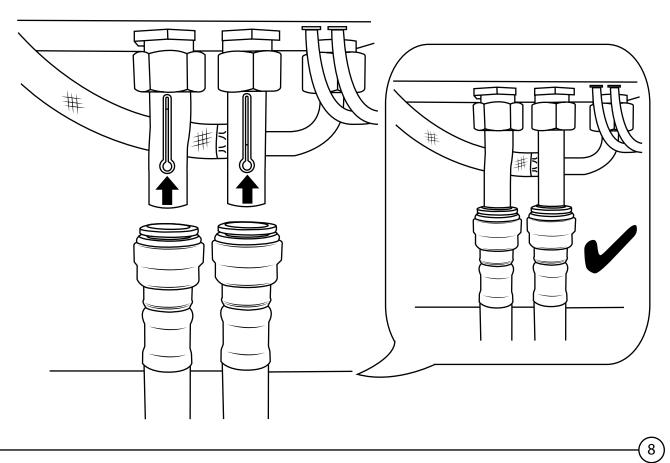


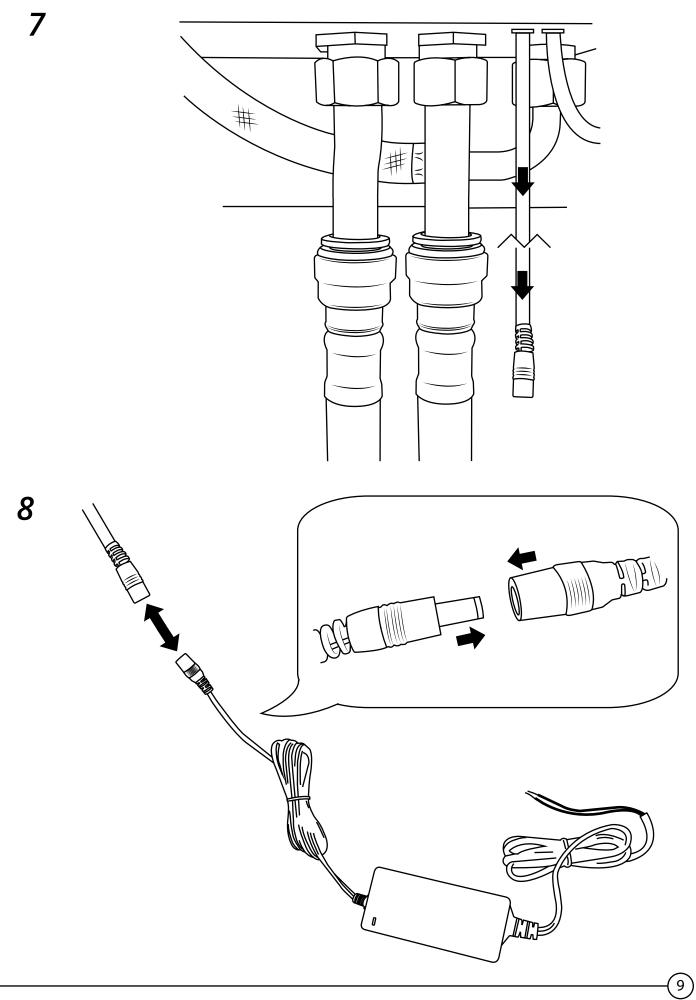


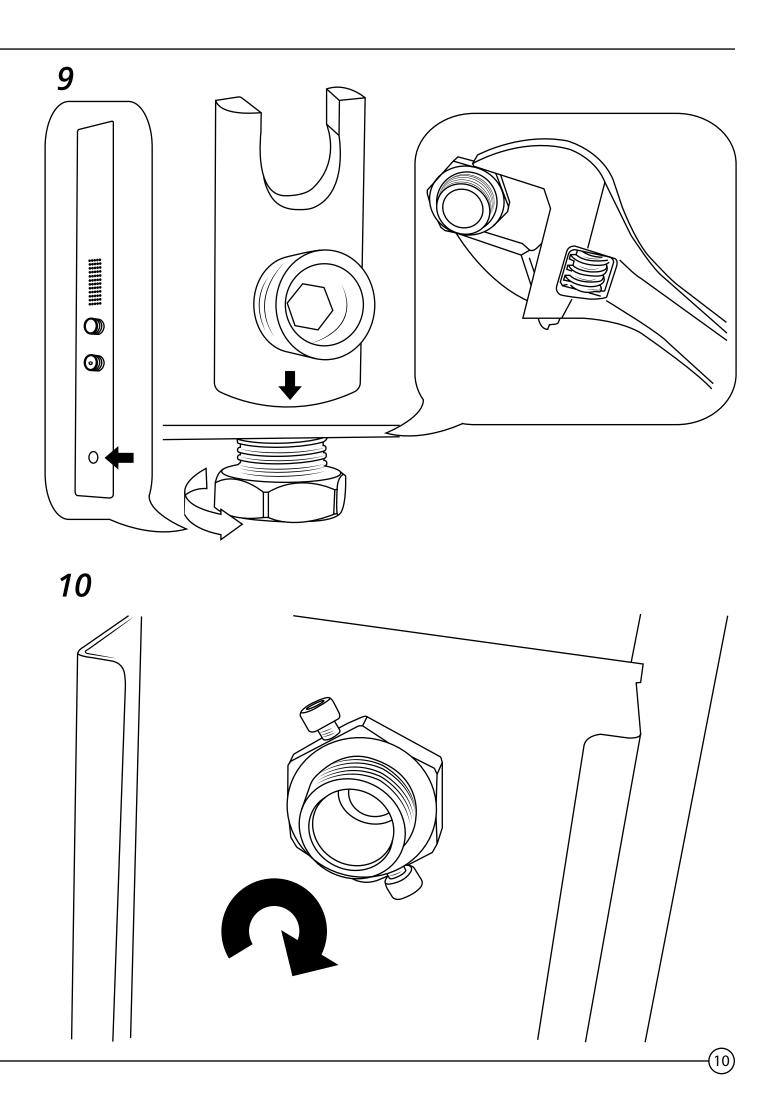


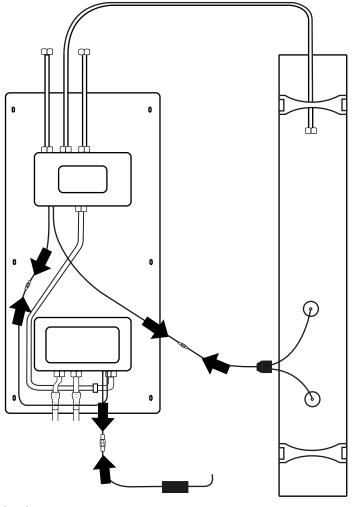


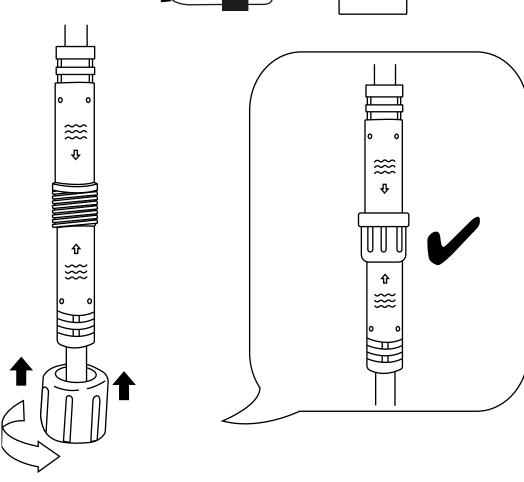


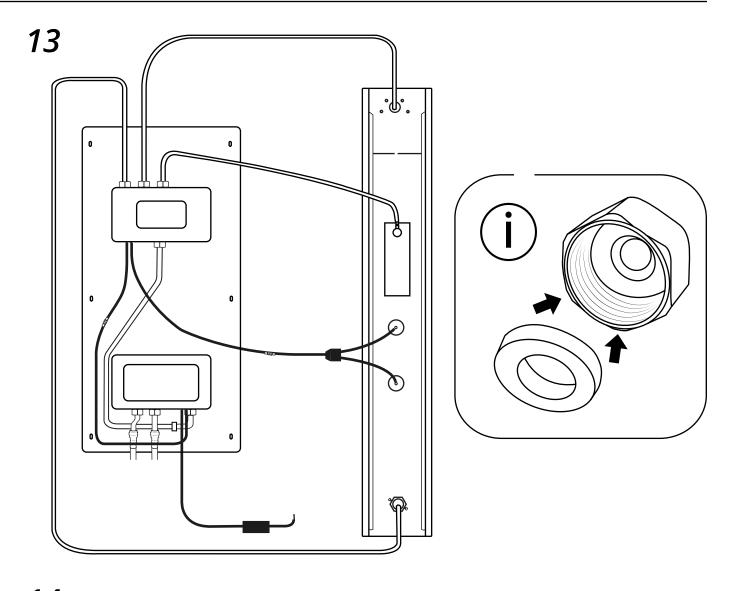


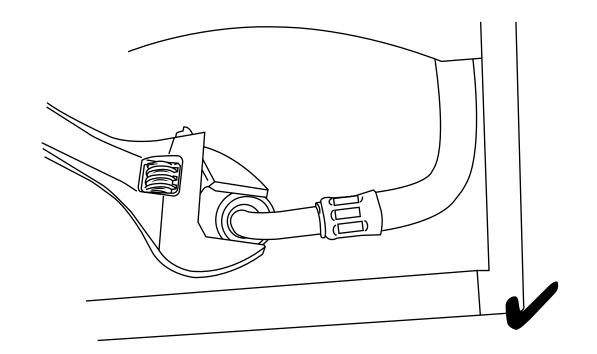


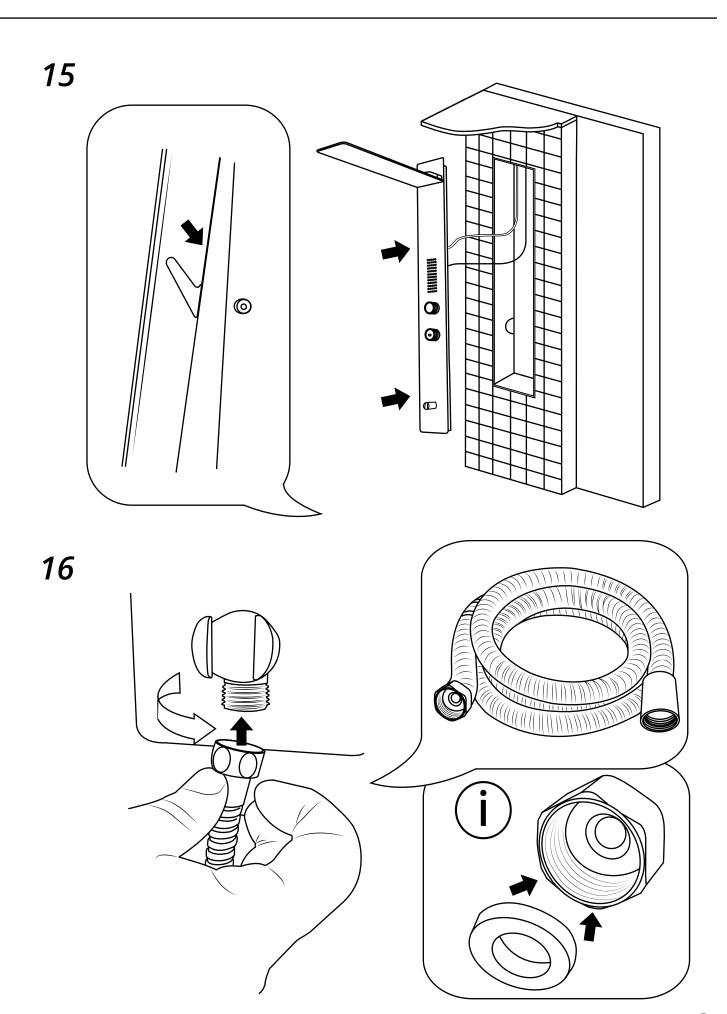


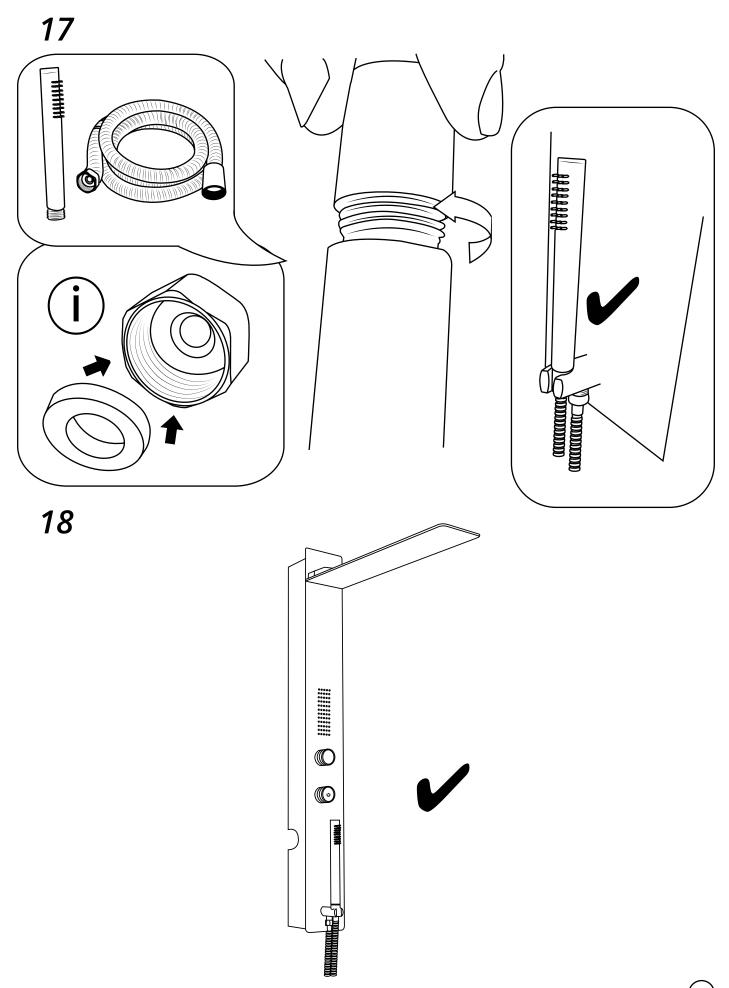








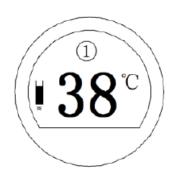




Commissioning

Power on Processor - Turn on the mains supply to the processor and diverter so that the system is in standby.

Power on control panel - Press the knob once to turn on the system, and the knob will illuminate Purple. The display screen shows the setting temperature. Factory pre-set temperature is 38oC





Outlet selection - Users can reset the outlet function freely, but remember that the system should be off before resetting. Long press the knob of the control panel for 5s to enter the menu. Now start resetting the first outlet, you will see "1" on screen. Check below Menu Description Table, turn the knob clockwise or anti-clockwise to choose the right icon you need, and press the knob to validate it, and the system itself will enter the second outlet setting "1". Repeat above setting steps to finish the rest three outlets. Once you finish four outlets, the system will be off automatically. Press the knob again, it will run according to your customized setting. If you want to reset it again, just copy above steps.

Menu Icon Description Table

Icons						
Light Flashing	Orange	Red	Green	Blue	White	Cyan
Function	Outlet Block	Rain Shower	Back Shower	Handset Shower	Waterfall Shower	Bath Filling

Temperature Adjustment

To increase the water temperature, turn the knob clockwise. The maximum temperature setting is 45oC- the knob will illuminate red when the temperature is between 40 and 45oC, and you will see temperature on screen. To decrease the temperature, just turn the knob anti-clockwise. The minimum temperature will depend on your cold water supply. The knob will illuminate blue when the temperature is less than 25oC, and the display screen shows "COLD". In normal use, the system will remember the last water temperature setting when it is powered on again.

Power Off - Press the knob again to turn off the water flow. The light under the knob will turn off.

No.	Error Message or Functional Issue	Possible Causes	Solutions
1	No Display	No Power Supply	Check and connect the power supply
		No cold water supply	Check and turn on cold water supply
	COLD INLET FAILURE	Inlet hot water pressure is too high	Reduce inlet hot water pressure ≤5bar
2		Hot and cold water inlets are reversed	Check and re-connect hot and cold water supply
		Processor failure	Replace processor
3	TEMPERATURE CONTROL FAILURE	Ambient Temperature is less than 0 °C	Restart the system after ambient temperature is above 0°C
		Hot water temperature sensor failure.	Replace processor.
4	INLET TEMPERATURE SENSOR FAILURE	Ambient Temperature is less than 0 °C	Restart the system after ambient temperature is above 0°C
		Hot water temperature sensor failure.	Replace processor.
5	OUTLET SWITCH FAILURE	Motor failure.	Replace processor.

No.	Error Message or Functional Issue	Possible Causes	Solutions
	CONNECTION ERROR	Cables are not connected.	Check and connect cables.
		Cables are not well connected.	Restore damaged pin of connector, and connect properly.
6		Connector of Processor Failed.	Replace Processor.
		Connector of Diverter Failed.	Replace Diverter.
		Connector of Control Panel Failed.	Replace Control Panel.
7	INLET HOT WATER TEMPERATURE OVER 85°C	Inlet hot water temperature is over 85°C.	Adjust inlet hot water temperature to be less than 85°C.
		No hot water supply.	Check and turn on hot water supply.
8	INLET HOT WATER TEMPERATURE IS TOO LOW	Inlet hot water temperature is too low.	Adjust inlet hot water temperature to be over 55°C.
		Check-valve in hot water inlet is blocked.	Check and clean.
		Hot water inlet filter is blocked.	Check and clean.
		Inlet cold water pressure is too high.	Reduce inlet cold water pressure ≤5bar.

No.	Error Message or Functional Issue	Possible Causes	Solutions
8	INLET HOT WATER TEMPERATURE IS TOO LOW	Processor is too far from the hot water source so that mixed water cannot reach pre-set temperature within 2 minutes	Increase hot water temperature at source. Reduce the distance that hot water has to travel or insulate the hot water pipe.
		Hot and cold water inlets are reversed.	Check and re-connect hot and cold water supply.
		Inlet cold water temperature is too high.	Adjust inlet cold water temperature less than 25°C .
9 W	INLET COLD WATER TEMPERATURE IS TOO HIGH	Check-valve in cold water inlet is blocked.	Check and clean.
		Cold water inlet filter is blocked.	Check and clean.
		Inlet hot water pressure is too high.	Reduce inlet hot water pressure ≤5bar.
		Hot and cold water inlets are reversed.	Check and re-connect hot and cold water supply.
10	PROCESSOR SOUNDS AS THOUGH IT IS REPEATEDLY CLICKING	Water supplies can't reach the pre-set temperature, and system keeps on adjusting temperature.	Ensure the temperature and pressure of hot water and cold water is within the specified range.

No.	Error Message or Functional Issue	Possible Causes	Solutions
8	INLET HOT WATER TEMPERATURE IS TOO LOW	Processor is too far from the hot water source so that mixed water cannot reach pre-set temperature within 2 minutes	Increase hot water temperature at source. Reduce the distance that hot water has to travel or insulate the hot water pipe.
		Hot and cold water inlets are reversed.	Check and re-connect hot and cold water supply.
		Inlet cold water temperature is too high.	Adjust inlet cold water temperature less than 25°C .
	INLET COLD WATER TEMPERATURE IS TOO HIGH	Check-valve in cold water inlet is blocked.	Check and clean.
9		Cold water inlet filter is blocked.	Check and clean.
		Inlet hot water pressure is too high. Hot and cold water inlets	Reduce inlet hot water pressure ≤5bar. Check and re-connect hot and cold water
		are reversed.	supply.
10	PROCESSOR SOUNDS AS THOUGH IT IS REPEATEDLY CLICKING	Water supplies can't reach the pre-set temperature, and system keeps on adjusting temperature.	Ensure the temperature and pressure of hot water and cold water is within the specified range.

No.	Error Message or Functional Issue	Possible Causes	Solutions
	WATER COMES		Replace the Diverter.
11	OUT OF MORE THAN ONE OUTLET	Electronic valve inside diverter is blocked.	Open the diverter and clean inside to remove debris.
12		Temperature of hot water supply is too low.	Check and ensure the temperature of hot water is between 55-75°C.
	OUTLET TEMPERATURE	Inlet hot and cold water pressure is not stable	Check and ensure the water pressure supply is stable.
	FLUCTUATES	Inlet hot and cold water pressure difference is not stable.	Ensure the pressure difference between hot and cold supply are maintained.
		Water flow is too low.	Ensure the water pressure is under the specified range.
	WATER OUTLET	Cartridge is blocked by	Turn on/off the valve
13	IS LETTING BY	debris.	after times.
		Cartridge failed.	Replace processor.
14	THE PROCESSOR IS LEAKING	Inlet pressure is too high.	Ensure the water pressure is under the specified range.
		Over-rotate the brass inside seal.	Do not over-rotate.
		Seal damaged during installation	Replace the processor.

Warranty Information

- To find the specific guarantee for your product please refer to the website.
- The guarantee starts from the date of purchase.
- The guarantee covers you against issues caused as a result of manufacturing related issues, it does not apply to issues that are found to be a result of poor installation.
- Labour costs for installation of the product are not covered under this warranty.

Aftercare

Clean any marks with a soft dry cloth, for stubborn stains please clean with mild soapy water and buff out with a soft cloth.

DO NOT use abrasive or acidic cleaners, if you are unsure, please contact us first.

Recycling & Disposal

The Waste Electrical and Electronic Equipment Directive (WEEE Directive) is the European Community directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE) which, together with the RoHS Directive 2002/95/EC, became European Law in February 2003. The WEEE directive aims to reduce the amount of electrical equipment being produced and to encourage everyone to reuse, recycle and recover it. In support of these guidelines and for environmental safety, do not dispose of any electrical equipment including those marked with the below symbols. When replacing old electrical devices with new ones the retailer is legally obligated to take back your old items for disposal free of charge. You can also recycle your old electrical devices free of charge at your local recycling centre. Please contact your local council for more information.

Contact Us

Unit 1 & 2 Burnley BB11 5UB